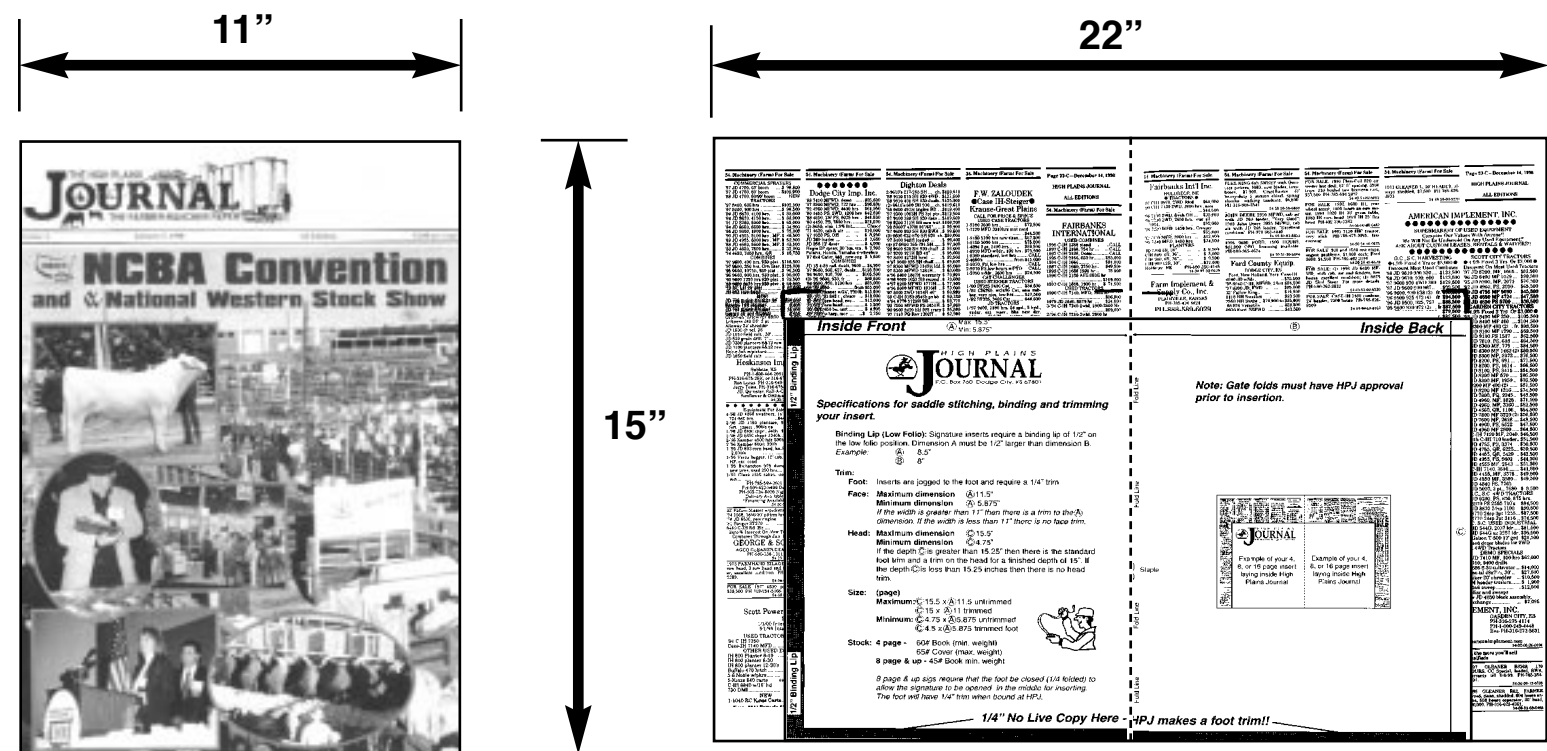


**Back**

**Front**

# Your Insert in



## Four-page and up Insert Specifications

A Max: 11.5" Min: 5.875"

B 1/2" Less Than A

1/2" Binding Lip

Specifications for saddle stitching, binding and trimming your insert.

Binding Lip (Low Folio): Signature inserts require a binding lip of 1/2" on the low folio position. Dimension A must be 1/2" larger than dimension B.

Example: A 8.5" B 8"

Trim:

Head: Maximum dimension C 15.5" Minimum dimension C 4.75"

If the depth C is greater than 15.25" then there is the standard foot trim and a trim on the head for a finished depth of 15". If the depth C is less than 15.25 inches then there is no head trim.

Face: Maximum dimension A 11.5" Minimum dimension A 5.875"

If the width is greater than 11" then there is a trim to the A dimension. If the width is less than 11" there is no face trim.

Foot: Inserts are jogged to the foot and require a 1/4" trim. Size: (page)

Maximum: C 15.5 x A 11.5 untrimmed C 15 x A 11 trimmed Minimum: C 4.75 x A 5.875 untrimmed C 4.5 x A 5.875 trimmed foot

Stock: 4 page - 60# Book (min. weight) 65# Cover (max. weight) 8 page & up - 45# Book min. weight



8 page & up sigs require that the foot be closed (1/4 folded) to allow the signature to be opened in the middle for inserting. The foot will have 1/4" trim when bound in HPJ.

Fold Line

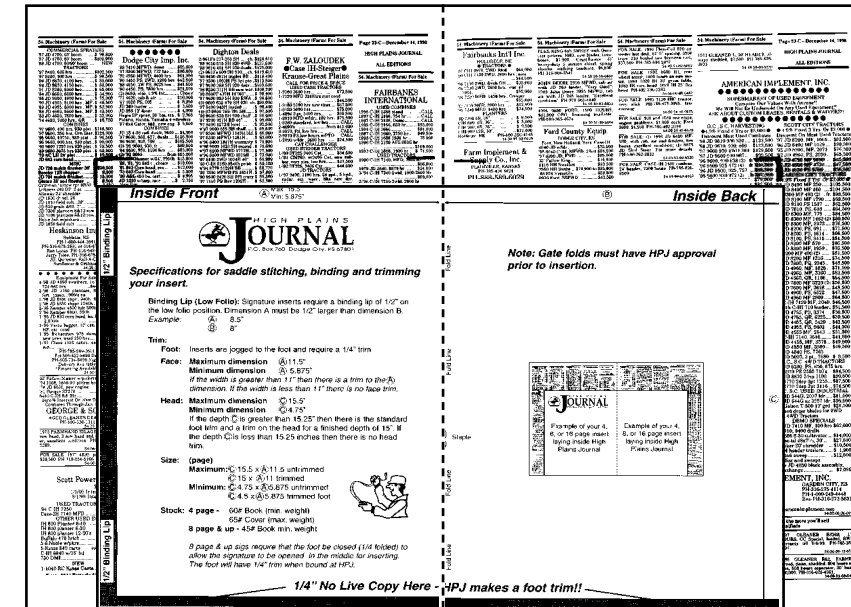
Fold Line

Staple

Fold Line

Fold Line

Gate folds: Contact HPJ for Specifications & approval prior to your production.



C Max: 15.5" Min: 4.75"

1/2" Binding Lip

No Live Copy Here - HPJ makes a 1/4" foot trim!!

Shipping Address: High Plains Publishers, Inc. 1500 E. Wyatt Earp Dodge City, KS 67801 Phone: 1-800-452-7171 Fax: (316) 227-7173

Deadline: 2 weeks prior to date of insertion.